

タップ下穴表

《メートルネジ用》

呼び	Max	Min	ドリル径
M1X0.25	0.785	0.729	0.8
M1X0.2	0.821	0.783	0.8
M1.1X0.25	0.885	0.829	0.9
M1.1X0.2	0.921	0.883	0.9
M1.2X0.25	0.985	0.929	1.0
M1.2X0.2	1.021	0.983	1.0
M1.4X0.3	1.142	1.075	1.1
M1.4X0.2	1.221	1.183	1.2
M1.6X0.35	1.321	1.221	1.3
M1.6X0.2	1.421	1.383	1.4
* M1.7X0.35	1.421	1.321	1.4
* M1.7X0.2	1.521	1.483	1.5
M1.8X0.35	1.521	1.421	1.5
M1.8X0.2	1.621	1.583	1.6
M2X0.4	1.679	1.567	1.6
M2X0.25	1.785	1.729	1.8
M2.2X0.45	1.838	1.713	1.8
M2.2X0.25	1.985	1.929	2.0
* M2.3X0.4	1.979	1.867	1.9
* M2.3X0.25	2.085	2.029	2.1
M2.5X0.45	2.138	2.013	2.1
M2.5X0.35	2.221	2.121	2.2
* M2.6X0.45	2.238	2.113	2.2
* M2.6X0.35	2.321	2.221	2.3
M3X0.5	2.599	2.459	2.5
M3X0.35	2.721	2.621	2.7
M3.5X0.6	3.010	2.850	2.9
M3.5X0.35	3.221	3.121	3.2
M4X0.7	3.422	3.242	3.3
M4X0.5	3.599	3.459	3.5
M4.5X0.75	3.878	3.688	3.8
M4.5X0.5	4.099	3.959	4.0
M5X0.8	4.334	4.134	4.2
M5X0.5	4.599	4.459	4.5

呼び	Max	Min	ドリル径
M6X1	5.153	4.917	5.0
M6X0.75	5.378	5.188	5.3
* M6X0.5	5.599	5.459	5.5
M7X1	6.153	5.917	6.0
M7X0.75	6.378	6.188	6.3
* M7X0.5	6.599	6.459	6.5
M8X1.25	6.912	6.647	6.8
M8X1	7.153	6.917	7.0
M8X0.75	7.378	7.188	7.3
*M8X0.5	7.599	7.459	7.5
M9X1.25	7.912	7.647	7.8
M9X1	8.153	7.917	8.0
M9X0.75	8.378	8.188	8.3
M10X1.5	8.676	8.376	8.5
M10X1.25	8.912	8.647	8.8
M10X1	9.153	8.917	9.0
M10X0.75	9.378	9.188	9.3
*M10X0.5	9.599	9.459	9.5
M11X1.5	9.676	9.376	9.5
M11X1	10.153	9.917	10.0
M11X0.75	10.378	10.188	10.3
M12X1.75	10.441	10.106	10.3
M12X1.5	10.676	10.376	10.5
M12X1.25	10.912	10.647	10.8
M12X1	11.153	10.917	11.0
*M12X0.5	11.599	11.459	11.5
M14X2	12.210	11.835	12.0
M14X1.5	12.676	12.376	12.5
M14X1	13.153	12.917	13.0
M15X1.5	13.676	13.376	13.5
M15X1	14.153	13.917	14.0
M16X2	14.210	13.835	14.0
M16X1.5	14.676	14.376	14.5
M16X1	15.153	14.917	15.0
M17X1.5	15.676	15.376	15.5
M17X1	16.153	15.917	16.0

タップ下穴表

《メートルネジ用》

呼び	Max	Min	ドリル径
M18X2.5	15.744	15.294	15.5
M18X2	16.210	15.835	16.0
M18X1.5	16.676	16.376	16.5
M18X1	17.153	16.917	17.0
M20X2.5	17.744	17.294	17.5
M20X2	18.210	17.835	18.0
M20X1.5	18.676	18.376	18.5
M20X1	19.153	18.917	19.0
M22X2.5	19.744	19.294	19.5
M22X2	20.210	19.835	20.0
M22X1.5	20.676	20.376	20.5
M22X1	21.153	20.917	21.0
M24X3	21.252	20.752	21.0
M24X2	22.210	21.835	22.0
M24X1.5	22.676	22.376	22.5
M24X1	23.153	22.917	23.0
M25X2	23.210	22.835	23.0
M25X1.5	23.676	23.376	23.5
M25X1	24.153	23.917	24.0
M26X1.5	24.676	24.376	24.5
M27X3	24.252	23.752	24.0
M27X2	25.210	24.835	25.0
M27X1.5	25.676	25.376	25.5
M27X1	26.153	25.917	26.0
M28X2	26.210	25.835	26.0
M28X1.5	26.676	26.376	26.5
M28X1	27.153	26.917	27.0
M30X3.5	26.774	26.211	26.5
M30X3	27.252	26.752	27.0
M30X2	28.210	27.835	28.0
M30X1.5	28.676	28.376	28.5
M30X1	29.153	28.917	29.0
M32X2	30.210	29.835	30.0
M32X1.5	30.676	30.376	30.5

呼び	Max	Min	ドリル径
M33X3.5	29.771	29.211	29.5
M33X3	30.252	29.752	30.0
M33X2	31.210	30.835	31.0
M33X1.5	31.676	31.376	31.5
M35X1.5	33.676	33.376	33.5
M36X4	32.270	31.670	32.0
M36X3	33.252	32.752	33.0
M36X2	34.210	33.835	34.0
M36X1.5	34.676	34.376	34.5
M38X1.5	36.676	36.376	36.5
M39X4	35.270	34.670	35.0
M39X3	36.252	35.752	36.0
M39X2	37.210	36.835	37.0
M39X1.5	37.676	37.376	37.5
M40X3	37.252	36.752	37.0
M40X2	38.210	37.835	38.0
M40X1.5	38.676	38.376	38.5
M42X4.5	37.799	37.129	37.5
M42X4	38.270	37.670	38.0
M42X3	39.252	38.752	39.0
M42X2	40.210	39.835	40.0
M42X1.5	40.676	40.376	40.5
M45X4.5	40.799	40.129	40.5
M45X4	41.270	40.670	41.0
M45X3	42.252	41.752	42.0
M45X2	43.210	42.835	43.0
M45X1.5	43.676	43.376	43.5
M48X5	43.297	42.587	43.0
M48X4	44.270	43.670	44.0
M48X3	45.252	44.752	45.0
M48X2	46.210	45.835	46.0
M48X1.5	46.676	46.376	46.5
M50X3	47.252	46.752	47.0
M50X2	48.210	47.835	48.0
M50X1.5	48.676	48.376	48.5