

# タップ下穴表

《 ユニファイネジ用 》

呼び	Max	Min	ドリル径
No. 0-80 UNF	1.305	1.182	1.3
No. 1-64 UNC	1.582	1.425	1.6
No. 1-72 UNF	1.612	1.474	1.6
No. 2-56 UNC	1.871	1.695	1.8
No. 2-64 UNF	1.912	1.756	1.9
No. 3-48 UNC	2.146	1.941	2.1
No. 3-56 UNF	2.197	2.025	2.1
No. 4-40 UNC	2.385	2.157	2.3
No. 4-48 UNF	2.458	2.271	2.4
No. 5-40 UNC	2.697	2.487	2.6
No. 5-44 UNF	2.74	2.551	2.7
No. 6-32 UNC	2.895	2.642	2.8
No. 6-40 UNF	3.022	2.82	2.9
No. 8-32 UNC	3.53	3.302	3.4
No. 8-36 UNF	3.606	3.404	3.5
No. 10-24 UNC	3.962	3.683	3.9
No. 10-32 UNF	4.165	3.963	4.1
No. 12-24 UNC	4.597	4.344	4.5
No. 12-28 UNF	4.724	4.496	4.6
No. 12-32 UNEF	4.826	4.623	4.7
1/4-20 UNC	5.257	4.979	5.1
1/4-28 UNF	5.588	5.36	5.5
1/4-32 UNEF	5.689	5.487	5.6
5/16-18 UNC	6.731	6.401	6.6
5/16-24 UNF	7.035	6.782	6.9
5/16-32 UNEF	7.264	7.087	7.1
3/8-16 UNC	8.153	7.798	8.0
3/8-24 UNF	8.636	8.382	8.5
3/8-32 UNEF	8.864	8.662	8.7
7/16-14 UNC	9.55	9.144	9.4
7/16-20 UNF	10.033	9.729	9.9
7/16-28 UNEF	10.337	10.135	10.2
1/2-13 UNC	11.023	10.592	10.9
1/2-20 UNF	11.607	11.329	11.5
1/2-28 UNEF	11.938	11.71	11.8
9/16-12 UNC	12.446	11.989	12.2
9/16-18 UNF	13.081	12.751	12.9
9/16-24 UNEF	13.385	13.132	13.2

呼び	Max	Min	ドリル径
5/8-11 UNC	13.868	13.386	13.6
5/8-18 UNF	14.681	14.351	14.5
5/8-24 UNEF	14.986	14.732	14.8
3/4-10 UNC	16.84	16.307	16.6
3/4-16 UNF	17.678	17.323	17.5
3/4-20 UNEF	17.957	17.679	17.8
7/8-9 UNC	19.761	19.177	19.6
7/8-14 UNF	20.675	20.27	20.5
7/8-20 UNEF	21.132	20.854	21.0
1-8 UNC	22.606	21.971	22.3
1-12 UNF	23.571	23.114	23.3
1-20 UNEF	24.307	24.029	24.1
1 1/8-7 UNC	25.349	24.638	25.0
1 1/8-12 UNF	26.746	26.289	26.5
1 1/8-18 UNEF	27.381	27.051	27.2
1 1/8-8 UN	25.781	25.146	25.5
1 1/4-7 UNC	28.524	27.813	28.2
1 1/4-12 UNF	29.921	29.464	29.6
1 1/4-18 UNEF	30.556	30.226	30.3
1 1/4-8 UN	28.956	28.321	28.5
1 3/8-6 UNC	31.115	30.353	30.8
1 13/8-12 UNF	33.096	32.639	32.8
1 3/8-18 UNEF	33.731	33.401	33.5
1 3/8-8 UN	32.131	31.496	31.8
1 1/2-6 UNC	34.29	33.528	34.0
1 1/2-12 UNF	36.271	35.814	36.0
1 1/2-18 UNEF	36.88	36.576	36.6
1 1/2-8 UN	35.306	34.671	35.0
1 5/8-18 UNEF	40.081	39.751	39.8
1 5/8-8 UN	38.481	37.846	38.1
1 5/8-12 UN	39.446	38.989	39.1
1 3/4-5 UNC	39.827	38.964	39.5
1 3/4-8 UN	41.656	41.021	41.3
1 3/4-12 UN	42.621	42.164	42.3
2-4 1/2 UNC	45.593	44.679	45.2
2-8 UN	48.006	47.371	47.8
2-12 UN	48.971	48.514	48.6